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U.S. DEPARTMENT OF TRANSPORTATION

FEDERAL AVIATION ADMINISTRATION

DRAFT SPECIFICATION

RUNWAY END IDENTIFIER LIGHTING (REIL) WITHOUT REMOTE MONITORING SUBSYSTEM (RMS)

Navigation and Landing
REIL Product Team (AND-740)
(Version 1.0)

DISTRIBUTION STATEMENT A. Work in progress. Not for distribution outside REIL team.

TABLE OF CONENTS

1. SCOPE.....	5
1.1 Scope.....	5
1.2 Definitions.....	5
1.2.1 Module.....	5
1.2.2 Failure.....	5
1.2.3 Unit.....	5
2. APPLICABLE DOCUMENTS	5
2.1 FAA documents.....	5
2.1.1 FAA specifications.....	5
2.1.2 FAA standards.....	5
2.1.3 FAA drawings.....	5
2.2 Military and Federal publications.....	6
2.2.1 Military specifications.....	6
2.2.2 Military standards.....	6
2.3 Federal specifications.....	6
2.3.1 Federal standard.....	6
2.4 Other publications.....	6
2.4.1 National Electrical Manufacturers Association (NEMA).....	6
2.4.2 American National Standards Institute (ANSI).....	7
2.4.3 American Iron and Steel Institute (AISI).....	7
2.4.4 National Fire Protection Association Publications.....	7
2.4.5 Reserved.....	7
2.4.6 American Society for Testing and Materials (ASTM).....	7
2.4.7 Institute for Printed Circuits.....	7
2.4.8 Society of Automotive Engineers.....	7
2.4.9 Underwriters Laboratories Inc.....	7
2.4.10 Reserved.....	7
2.4.11 Reserved.....	7
2.4.12 Reserved.....	7
3. REQUIREMENTS.....	8
3.1 Equipment to be furnished by the contractor.....	8
3.2 Other equipment.....	8
3.3 General functional requirements for the REIL system.....	9
3.4 REIL system operating requirements.....	9
3.4.1 Control cabinet.....	9
3.4.1.1 Power and control circuitry.....	12
3.4.1.2 Intensity step changing.....	12
3.4.1.3 Current sensing switch.....	12
3.4.1.3.1 Operation of current sensing switch.....	13
3.4.1.5 Remote control circuitry.....	14
3.4.1.6 Entrance switch.....	15
3.4.1.7 Contactors and solid-state switching devices.....	15
3.4.1.8 Master timer.....	15
3.4.1.9 Elapsed time meter.....	15
3.4.1.10 Maintenance light and convenience outlet.....	15
3.4.1.11 Lightning arresters.....	15
3.4.1.12 Terminal Blocks.....	15
3.4.2 Identifier assembly.....	16

3.4.2.1	Individual control cabinet	16
3.4.2.1.1	Power and control circuitry	16
3.4.2.2	Identifier unit	16
3.4.2.2.1	Flash tube	17
3.4.2.2.2	Window	17
3.4.2.2.3	Reflector	17
3.4.2.2.4	Socket	17
3.4.2.2.5	Mounting attachments	17
3.4.2.2.6	Reserved	17
3.4.2.2.7	Photometric requirements	17
3.4.2.2.8	Rating	18
3.4.2.2.9	Relays	18
3.4.2.2.10	Test points and controls.	18
3.4.3	Aiming device	18
3.5	Environmental conditions	19
3.5.1	Temperature	19
3.5.2	Altitude	19
3.5.3	Humidity	19
3.5.4	Sand and dust	19
3.5.5	Salt spray	19
3.5.6	Rain	19
3.5.7	Solar radiation (sunshine)	19
3.5.8	Vibration	19
3.5.9	Temperature Shock	19
3.6	Transient suppression	19
3.7	Interference requirements	19
3.8	Reliability	19
3.8.1	Reliability design criteria	20
3.8.2	Reserved	20
3.9	Maintainability	20
3.9.1	Maintainability design criteria	20
3.9.2	Reserved	20
3.10	Component requirements	20
3.10.1	Reserved	20
3.10.2	Reserved	20
3.10.3	Reserved	20
3.10.4	Interlock switches	20
3.11	Materials	20
3.11.1	Printed wiring boards (pwb)	21
3.11.2	Metals	21
3.11.2.1	Ductile iron	21
3.11.2.2	Stainless steel	21
3.11.2.3	Aluminum	21
3.11.3	Protective coating	21
3.11.3.1	Anodizing	21
3.11.3.2	Plating	22
3.11.3.3	Painting	22
3.11.4	Gaskets	22
3.11.5	Adhesives	22
3.11.6	Electrical insulating materials	22

3.12	Processes	22
3.12.1	Brazing.....	22
3.12.2	Cabling.....	22
3.12.3	Cable breakout wires.....	22
3.12.4	Soldering.....	22
3.12.5	Lugs connected to screw terminals.....	22
3.12.6	Cable connector wiring.....	22
3.12.7	Splices.....	22
3.13	Site spare parts.....	22
3.14	Parts rating.....	23
3.15	Assembly and marking.....	23
3.16	Nameplate.....	23
3.17	Workmanship.....	23
3.18	Instruction books.....	23
3.19	Reserved	23
4.	VERIFICATION.....	23
4.1	VRTM.....	23
4.2	Reserved.....	24
4.3	Reserved.....	24
4.4	Reserved.....	24
4.5	Test methods.....	24
4.5.1	Design qualification test.....	24
4.5.2	Production unit tests.....	24
4.6	Tests.....	24
4.6.1	Visual inspection.....	24
4.6.2	Humidity test.....	24
4.6.3	Altitude test.....	24
4.6.4	Temperature test.....	24
4.6.5	Sand and dust test.....	25
4.6.6	Salt spray test.....	25
4.6.7	Rain test.....	25
4.6.9	Vibration test.....	25
4.6.9.1	Vibration planes.....	25
4.6.9.2	Frequencies.....	25
4.6.10	Transient suppression test.....	25
4.6.11	Interference test.....	25
4.6.12	Operational test.....	25
4.6.12.1	The 150-hour test.....	29
4.6.12.2	The 2-hour test.....	29
4.6.13	Photometric test.....	29
4.6.14	Thermal shock test.....	29
4.6.15	Dielectric test.....	29
4.6.16	_Maintainability demonstration tests.....	30
4.6.17	Site spare parts test.....	30
5.	Packaging	30
5.1	Packaging	30
6.	NOTES.....	30
6.1	Deliverable items.....	30
6.2	Cross-reference with NAS-SS-1000	30

TABLE OF FIGURES

Figure 1. Runway End Identifier Lighting (REIL) System.....	10
Figure 2. REIL System Block Diagram	11

TABLE OF TABLES

Table I. Runway Lighting Circuit Loop Currents and Identifier.....	14
Table II. Light Intensities.....	18
Table III. Vibration Test Data	26
Table IV. Qualification and Production Tests.....	27
Table IV. Qualification and Production Tests - Continued.....	28

TABLE OF APPENDICES

APPENDIX A. Verification of Requirements Traceability Matrix (VRTM).....	31
APPENDIX B NAS-SS-1000 Requirements Trace	33

1. SCOPE

1.1 Scope.- This specification covers the requirements of the Federal Aviation Administration for a Runway End Identifier Lighting System (REIL) consisting of two flashing lamp assemblies and associated equipment at the approach end of runways.

1.2 Definitions.- The following definitions form a part of this specification.

1.2.1 Module.- A "module" is defined as being two or more basic parts which form a functional assembly which is portion of a larger assembly or unit. The module is easily removed intact and replaced by plug-in, unsoldering, "quick-disconnect" fastener, or equivalent means. It may or may not contain printed circuitry and it may contain active or passive devices.

1.2.2 Failure.- The inability of any part, circuit assembly, unit or group of units to operate within its normal and previously established operating tolerance shall constitute a failure. It shall be specifically noted that it is not necessary that a maintenance action be required or an equipment outage result because of a failure.

1.2.3 Unit.- The term unit is defined as a major building block for a group, set or system consisting of a collection of basic parts, subassemblies assemblies mounted together on a single chassis, or packaged together as a physically independent entity.

2. APPLICABLE DOCUMENTS

2.1 FAA documents.- The FAA specifications, standards, and drawings of the issues specified in the invitation-for-bids or request-for-proposals form a part of this specification.

2.1.1 FAA specifications

FAA-E-1100	Photometric Test Procedures for Flashing Lamps
FAA-G-2100	Electronic Equipment, General Requirements
FAA-D-2494	Technical Instruction Book Manuscripts: Electronic Equipment, Requirements for: Preparation of Manuscripts
AC 150/5345-47	Isolation Transformers for Airport Lighting Systems

2.1.2 FAA standards

FAA-STD-019	Lightning and Surge Protection, Grounding, Bonding and Shielding Requirements for Facilities and Electronic Equipment
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2.1.3 FAA drawings

C-6046	Frangible Coupling, Type 1 and 1A, Details
C-21216	Standard Nameplate

2.2 Military and Federal publications.- The following Military and Federal publications of the issues in effect on the date of the invitation-for-bids or requests-for-proposals form a part of this specification.

2.2.1 Military specifications

MIL-A-8625	Anodic Coatings for Aluminum and Aluminum Alloys
MIL-C-7989	Cover, Light Transmitting, for Aeronautical Lights, General Specification for

2.2.2 Military standards

MIL-STD-276	Impregnation of Porous, Nonferrous Metal Castings
MIL-STD-461	Electromagnetic Emission and Susceptibility, Requirements for the Control of Electromagnetic Interface
MIL-STD-810	Environmental Test Methods
MIL-STD-889	Dissimilar Metals
MIL-HDBK-454	General Guidelines for Electronic Equipment
MIL-HDBK-470	Designing and Developing Maintainable Products and Systems
MIL-STD-961	Department of Defense Standard Practice for Defense Specifications

2.3 Federal specifications

QPL-TT-E-489-48	Enamel, Alkyd, Gloss (for exterior and interior surfaces) Low VOC
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2.3.1 Federal standard

FED-STD-595	Color (requirement for individual color chips)
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2.4 Other publications.- The following publications, of the issues in effect on the date of the invitation-for-bids or request-for-proposals, form a part of this specification.

2.4.1 National Electrical Manufacturers Association (NEMA)

NEMA 250-97	Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA 4	Watertight and Dusttight Indoors and Outdoors (Enclosure)

2.4.2 American National Standards Institute (ANSI)

ANSI C61.1	Quantities and Units Used in Electricity
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2.4.3 American Iron and Steel Institute (AISI)

AISI	Stain and Heat Resistant Steel, No. 13
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2.4.4 National Fire Protection Association Publications

NFPA No. 70	National Electrical Code (NEC)
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2.4.5 Reserved

2.4.6 American Society for Testing and Materials (ASTM)

B26	Aluminum-Alloy Sand Castings
B85	Aluminum-Alloy Die Castings
B108	Aluminum-Alloy Permanent Mold Castings
B209	Aluminum and Aluminum-Alloy Sheet and Plate
B211	Aluminum and Aluminum-Alloy, Bar, Rod, and Wire
B221	Aluminum and Aluminum-Alloy Extruded Bars, Rods, Shapes and Tubes
B241	Pipe, Seamless, and Seamless Extruded Tube, Aluminum and Aluminum-Alloy

2.4.7 Institute for Printed Circuits

IPC CC-830	Electrical Insulating Compound for Printing Board Assemblies, Qualifications and Performance of
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2.4.8 Society of Automotive Engineers

SAE-AS25050	Colors, Aeronautical Lights and Lighting Equipment, General Requirements For
SAE-AMS-QQ-P-416	Plating, Cadmium (Electrodeposited)

2.4.9 Underwriters Laboratories Inc

UL 1059	Terminal Blocks
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2.4.10 Reserved

2.4.11 Reserved

2.4.12 Reserved

(Copies of this specification and other applicable FAA documents may be obtained from the Contracting Officer in the office issuing the invitation- for-bids or requests-for-proposals. The requests should fully identify material desired, i.e., standard, drawing, specification, and amendment numbers and dates. Request should cite the invitation-for-bids, requests-for- proposal, or contract involved or other use to be made of the requested material.)

(Requests for copies of Military documents should be addressed to the Commanding Officer, Naval Supply Depot, 5801 Tabor Avenue, Philadelphia, Pennsylvania 19120.)

(Information on obtaining copies of Federal specifications and standards may be obtained from the General Services Administration office in Washington, D.C.; Atlanta; Auburn, Washington; Boston; Chicago; Denver; Kansas City, Missouri; New York; San Francisco; and Seattle.)

(Information on obtaining NEMA publications may be provided by the National Electrical Manufacturers Association, 2101 L Street NW, Washington, D.C. 20037.)

(Information on obtaining ANSI standards may be provided by the American National Standards Institute, 70 East 45th Street, New York, New York.)

(Copies of AISI standards may be obtained from the American Iron and Steel Institute, 1000 16th Street NW, Washington, D.C. 20036.)

(Information on obtaining copies of the Bell System technical references can be obtained from the Western Electric Company, Inc., Commercial Relations, PO Box 1579, Newark, NJ 07101-1579.)

(Information on obtaining copies of the NTIA Manual can be obtained from NTIA, 14th and Constitution Avenue, Washington, D.C. 20230, Attention: Publications Officer.)

(Information on obtaining copies of IEEE standards may be obtained from the Institute of Electrical and Electronic Engineers, Inc., 345 East 74 Street, New York, New York 10017.)

3. REQUIREMENTS

3.1 Equipment to be furnished by the contractor.- The equipment to be furnished under this specification for each REIL system shall consist of the following items:

- (a) Control cabinet including lightning arrestors (3.4.1)
- (b) Two each identifier assemblies (3.4.2)
- (c) Aiming device (3.4.3)
- (d) Site spare parts (3.13)
- (e) Instruction books (3.18)

3.2 Other equipment.- Equipment that is required for the complete REIL system but is not furnished under this specification includes frangible couplings; 2-inch electrical metallic tubing (emt) conduit; 100 watt (W), 6.6/6.6 ampere (A) or 200 W, 20/6.6 A isolation transformers, and junction box.

3.3 General functional requirements for the REIL system.- The runway end identifier flashing light units (hereafter referred to as identifier units) will be used to indicate the approach end of a runway (figure 1). One identifier unit shall be located on each side of the approach end of the runway and both units shall flash simultaneously twice a second. The runway end identifier system shall be controlled (on-off) by either: (a) sensing the current in an existing runway edge lighting circuit, (b) activating a switch in the control cabinet, or by (c) remote control. An isolation transformer shall be used to isolate the control circuit of the identifier units from the high voltage circuit of the runway edge lights. The identifier unit shall have the capability of being operated at three different intensities. Intensity setting of the identifier units shall be accomplished by switching capacitors in the individual control cabinet or by other electrical methods. Two selector switches (3.4.1.4) shall be installed in the control cabinet to (a) energize/de-energize the identifier units, and (b) to permit automatic, manual, and remote control operation of the identifier units respectively. Power for operation of the identifier units shall be derived from a 120/240 \pm 10 percent volt (V) alternating current (ac), 60 hertz (Hz) constant potential source.

3.4 REIL system operating requirements.- In the automatic mode, the identifier units will operate in conjunction with an existing runway edge lighting circuit that is a series circuit, powered by a constant current regulator. This series circuit may be either a high intensity runway light (HIRL) circuit having five different current steps or a medium intensity runway light (MIRL) circuit having three different current steps. Operation of the identifier units in the auto mode shall be accomplished automatically by sensing the current in the runway edge lighting circuit; when the runway edge lights are on, the REIL will be on. The system may also be operated manually or remotely. The REIL system block diagram is shown in figure 2.

3.4.1 Control cabinet.- The control cabinet shall be an outdoor, NEMA Type 4X enclosure of sufficient size to accommodate all of the necessary components and wiring. The control cabinet must meet the NEMA 250-97 requirement. The cabinet shall be provided with adequate internal clearance to facilitate installation and maintenance of components. The cabinet housing shall be rigidly constructed to meet the requirement of 3.5.8 and shall not distort or bend under normal methods of shipping, handling, installation, and maintenance. Either steel or aluminum may be used for the housing material. Aluminum, if used, shall be anodized in accordance with MIL-A-8625F. The cabinet housing shall have a hinged door with provisions for padlocking (the hole for the padlock, provided by others, shall be 7/16 inch (1.11 cm) in diameter). A lever handle shall be provided on the door to activate shoot bolts that will secure the door firmly in the closed position. A doorstop shall be provided to hold the door open at approximately 120°. A metal panel shall be installed in the rear of the cabinet upon which all components are to be installed. Mounting bolts shall not protrude through the cabinet. The cabinet shall be provided with suitable lugs to mount the cabinet in the vertical position. A ground lug having a slotted, green-colored head shall be provided in the cabinet for a No.4 ground wire. Space shall be reserved for field installation of conduits for all external cable connections.

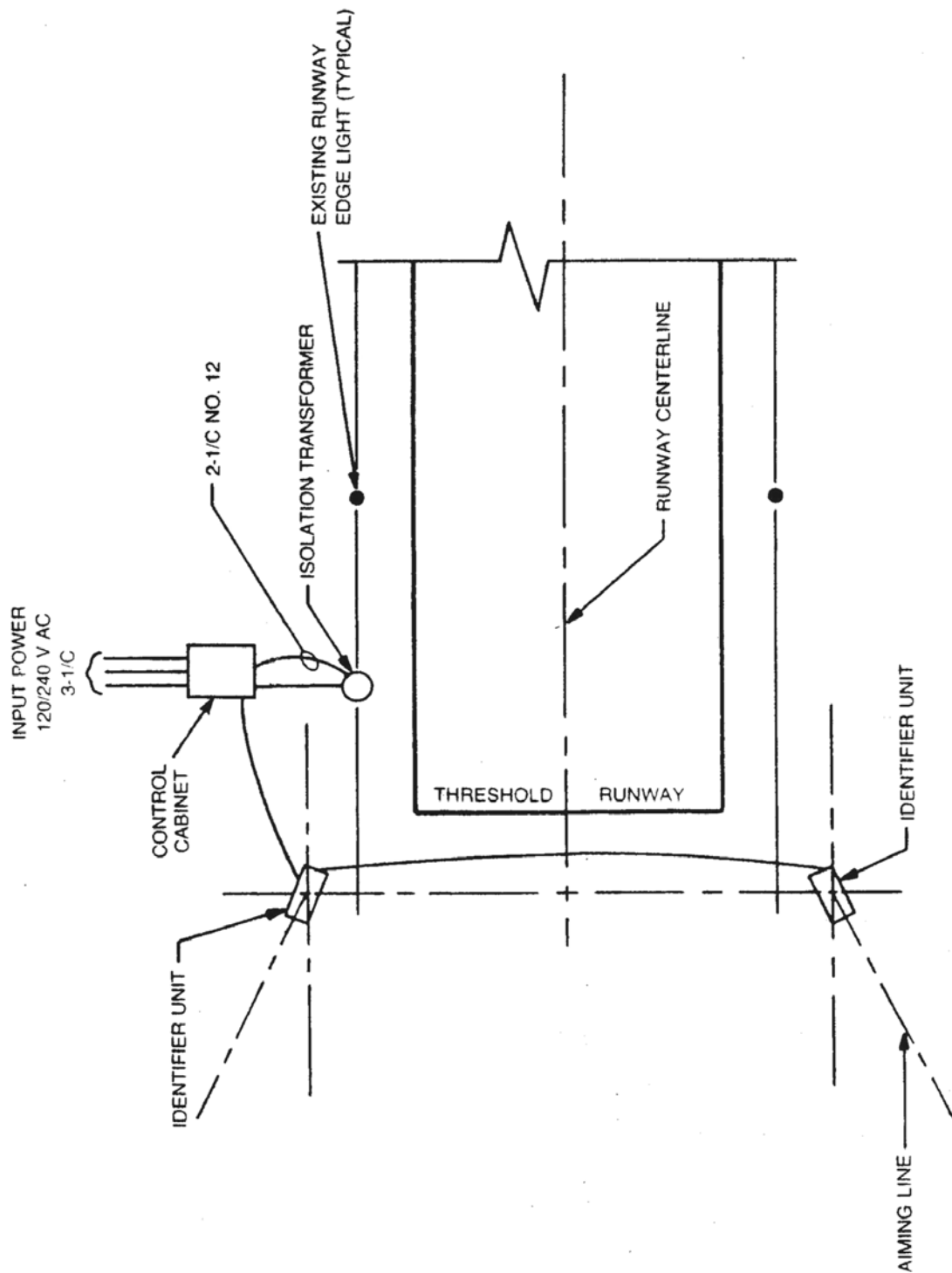


Figure 1. Runway End Identifier Lighting (REIL) System

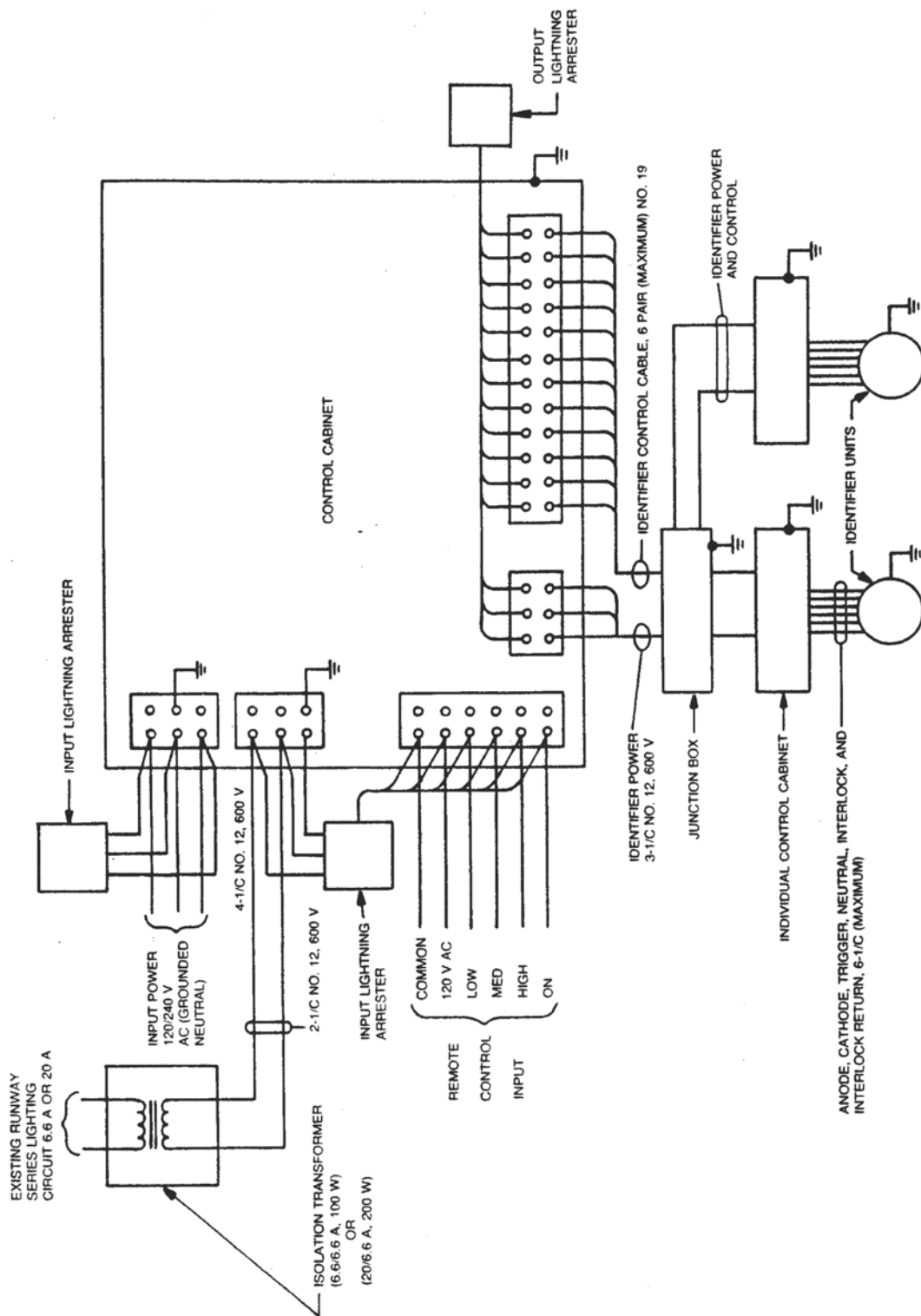


Figure 2. REIL System Block Diagram

3.4.1.1 Power and control circuitry.- The control cabinet shall have the capability to detect misfires of identifier units accumulated over a 100-trigger sample interval. The number of misfires within the interval shall be compared to a threshold value set by a manual device inside the cabinet. When the preset threshold value is exceeded, the identifier unit shall be considered failed and its corresponding failure signal shall be routed to a visual indicator inside the control cabinet. The manual device shall allow the threshold value to be varied, in integer numbers, from 1 to 7. Once the threshold has been exceeded, the failure detection circuit shall not be reset until either the reset pushbutton or the on/off selector switch (3.4.1.4) is actuated. No additional wiring to the identifier units shall be required for this failure detection function. Identifier unit failure indicators shall be an integral part of the failure detection circuitry. The control cabinet shall provide 120/240 volts alternating current (ac), three-wire, 60 hertz power, and the following control signals to each individual control cabinet via the junction box.

- (a) One trigger signal
- (b) One trigger signal return
- (c) Three intensity signals (high, medium, and low)
- (d) One intensity signal return

One signal return (ground) may be used instead of two signal returns for both the trigger and the intensity signals. The voltage used for the control signals shall not exceed 120 volts ac/dc. The current flowing through the control cable (figure 2) shall not exceed 500 milliamperes (mA).

3.4.1.2 Intensity step changing.- All identifier units shall be designed for three intensity levels (high, medium, and low). Intensity step changing of the identifier units will be controlled from the control cabinet (see 3.4.1.5). In order to effectively switch flash capacitors, the control cabinet may automatically interrupt power to the identifier units for a period not to exceed 2 seconds during intensity step changing. In the event of loss of intensity step control voltage, the identifier units shall automatically revert to operation on the next lowest intensity step. The design of the control cabinet circuitry shall be such that no arcing or relay operations occur during any intensity step change.

3.4.1.3 Current sensing switch.- A current sensing switch shall be provided in the control cabinet to control automatically the on-off operation of the identifier units when the control switch (3.4.1.4) is in the AUTO mode. This shall be accomplished by sensing the current in a runway edge lighting circuit. The input to the current sensor will be obtained from the secondary of either a 100 watt, 6.6/6.6 ampere or a 200 watt, 20/6.6 ampere, 5 kilovolt (kV) isolation transformer (in accordance with AC 150/5345-47E). The primary of the isolation transformer will be connected to the runway edge lighting circuit. The current sensor switch shall operate properly when located between 100 to 1,500 feet (30.5 to 457 meters) from the isolation transformer, and when the transformer and the current sensor switch are interconnected by a 2-conductor No. 12 cable. (The isolation transformer and cable are not furnished under this specification, but one or more of the transformers will be required for factory tests.) The current sensor shall sense the current from the isolation transformer. This current will differ from a sine wave in various degrees, depending upon the number of burned out lamps in the runway edge lighting circuit. The design of the current sensor shall provide protection of solid-state components against lightning, current surges, and voltage surges

of 1,500 volts peak-to-peak, 60 Hz, as may be encountered in a series lighting circuit. The current sensing switch shall contain an adjustable time delay of 0 to 4 seconds. This time delay will permit uninterrupted operation of the identifier units when they are used with runway lighting circuits in which the current is interrupted during intensity step changes.

3.4.1.3.1 Operation of current sensing switch.- The switch shall operate over a range of 0.5 to 7.0 amperes root-mean-square (rms) with an input voltage to the control cabinet of 120/240 V ac ± 10 percent. The identifier units shall be shut off when the current in the runway edge lighting circuit drops below 0.5 amperes rms for more than four seconds.

3.4.1.4 Control switches.- Two switches or other manual device shall be installed in the control cabinet to permit on/off, automatic, local, and remote control operation of the identifier units. The first switch, labeled IDENTIFIERS, shall be a two-position switch (ON-OFF) capable of turning the identifier units on/off, as indicated below:

<u>Switch Position</u>	<u>Function</u>
ON	Identifier units are energized
Identifiers	
OFF	Identifier units are de-energized

The second switch shall be a labeled five-position switch providing for step control of the system, beginning with the REMOTE function, as indicated below:

<u>Switch Position</u>	<u>Function</u>
REMOTE	Identifier units remotely controlled.
AUTO	Identifier units operate automatically in conjunction with runway lighting circuit.
LOW	Identifier units operate on low intensity.
MEDIUM	Identifier units operate on medium intensity.
HIGH	Identifier units operate on high intensity.

Play and backlash in the switches shall be held to a minimum, commensurate with intended operational functions, and shall not cause poor contact or inaccurate settings. Each functional position shall be identified by a mechanical stop, as well as by a position. Table I shows the intensity levels on the identifier units as a function of the loop current in the runway lighting circuit, when the selector knob is rotated to the AUTO position.

Table I. Runway Lighting Circuit Loop Currents and Identifier Intensity Levels

Runway Lighting Circuits	Loop Current (Amperes)	Identifier Intensity Levels
MIRL	6.6 \pm 3%	High Intensity
	5.5 \pm 3%	Medium Intensity
	4.8 \pm 3%	Low Intensity
HIRL (6.6 ampere Circuit)	6.6 \pm 3%	High Intensity
	5.2 \pm 3%	High Intensity
	4.1 \pm 3%	Medium Intensity
	3.4 \pm 3%	Low Intensity
	2.8 \pm 3%	Low Intensity
HIRL (20 ampere Circuit)	20.0 \pm 3%	High Intensity
	15.8 \pm 3%	High Intensity
	12.8 \pm 3%	Medium Intensity
	10.3 \pm 3%	Low Intensity
	8.5 \pm 3%	Low Intensity

3.4.1.5 Remote control circuitry.— External remote control input signals to the control cabinet shall be 120 V ac, 500 mA (maximum). A terminal block meeting the requirements of 3.4.1.12 shall be provided in the control cabinet for remote control input. The terminal block shall have two spare terminals, in addition to the six terminals designated below:

- (a) Neutral
- (b) 120 V ac
- (c) Low intensity
- (d) Medium intensity
- (e) High intensity
- (f) Identifiers on/off

The neutral terminal (a) shall be connected to the neutral bus. The (b) terminal shall be connected by a separately fused (10 ampere fuse) line to a 120 V ac source within the control cabinet. The (c) terminal is energized (120 V ac) by external control when either the low, medium, or high intensity step is selected. When terminal (c) alone is energized by external control, the identifier units shall turn on to the low intensity step. Terminal (d) is energized (120 V ac) by external control when either the medium or high intensity step is selected. When terminal (d) and terminal (c) are energized, the identifier units shall turn on to the medium intensity step. Terminal (e) is energized (120 V ac) by external control when the high intensity step is selected. When terminal (e), terminal (c), and terminal (d) are energized, the identifier units shall turn on to the high intensity step. Terminal (f) is energized (120 V ac) by external control to turn the identifier

units on. When terminal (f) is energized, the identifier units shall turn on to the intensity step determined by inputs to terminals (c), (d), and (e). De-energizing of terminals (c), (d), and (e) shall turn off the identifier units. The system, when energized from the off position, shall come on at low intensity and then switch to a higher intensity if a higher intensity is selected. All intensity changes shall be completed within 1.5 seconds of initiating the intensity change. The power output to the identifier units may be interrupted up to a maximum of 1.5 seconds, if required, during intensity step change operations. A circuitry shall prevent intensity step changing during the discharge of an identifier assembly capacitor.

3.4.1.6 Entrance switch.— A two-pole, 30 A, 240 V ac, heavy duty, dead-front safety switch box equipped with a 30 A, two-pole, thermal-magnetic circuit breaker shall be provided as the primary disconnecting device in the 240 V ac input service. The operating mechanism shall be quick-make and quick-break. The switch box shall be mounted in the control cabinet at a location that will provide easy and safe access to the operating handle.

3.4.1.7 Contactors/solid-state switching devices.— Lighting-type contactors or solid-state switching devices of adequate rating and suitable for the intended application shall be provided for on-off switching of power to the identifier units. The contactors or the solid-state switching devices shall be controlled by a current sensor switch, or by an on/off control switch. The contactors shall be installed so that their operation will not affect adversely other components. The contactors terminals or the entire contactor shall be covered to preclude accidental contact. When solid-state switching devices are used, filtering for spike elimination is required to prevent interference with other equipment on the same power service.

3.4.1.8 Master timer.— An electronic timer shall be installed in the control cabinet to provide simultaneous pulses to the identifier units. The timer shall provide pulses not to exceed 120 V (ac/dc) to each identifier individual control cabinet twice a second (\pm 200 milliseconds).

3.4.1.9 Elapsed time meter.— A recycling type elapsed time meter shall be installed in the control cabinet to indicate the number of hours of operation. The meter shall indicate up to 99,999.9 hours and shall indicate total time in hours and tenths of hours.

3.4.1.10 Maintenance light and convenience outlet.— A 100 watt, 120 V ac light with a protective mesh cover shall be installed in the control cabinet to provide adequate illumination for nighttime maintenance operations. The light shall have an on-off switch that is easily identifiable in the dark and shall be properly fused. Both the light and receptacle shall be usable even though the entrance switch is open. A 120 volt, single phase, 15 ampere, grounding type receptacle, with built-in ground fault interrupter fused at 15 amperes, shall be installed in the control cabinet for maintenance purposes.

3.4.1.11 Lightning arresters.— Lightning arresters that meet the requirements of 3.6 shall be installed in the control cabinet to protect each input and output power terminal and each output control signal. The lightning arresters shall be wired to the terminal block specified in 3.4.1.12.

3.4.1.12 Terminal Blocks.— All external connections shall terminate on terminal blocks of adequate size and voltage rating. The terminal blocks shall be the enclosed base type with pressure-plate type terminal connectors that satisfy UL 1059. All terminals shall be shielded to prevent accidental contact, and shall be marked as specified in FAA-G-2100g sections 3.3.3.2a, 3.3.3.2b, and 3.3.3.2.1.2.

3.4.2 Identifier assembly.- An identifier assembly shall consist of an individual control cabinet and a flasher light unit (identifier unit).

3.4.2.1 Individual control cabinet.- The triggering circuit of each identifier unit shall be located in the identifier unit. The identifier units shall flash simultaneously twice a second. The trigger circuit of each identifier unit shall be energized from the control cabinet and as determined by the master timer. A current detection device that will monitor the operation of the flash tube when a trigger pulse is received from the control cabinet shall be incorporated in the design of the individual control circuitry. The output signal of the detection device shall be routed to the control cabinet, via the junction box, and through two 1-conductor cables. The individual control cabinet shall operate satisfactorily when located up to 3,000 feet (914.4 meters) from the master controller. The design of the triggering circuits shall be such that failure of one unit will not affect operation of the remaining unit. The cabinet shall be an outdoor, liquid-tight, dust-tight, and non-ventilated enclosure made of stainless steel or aluminum. When used, aluminum shall be anodized in accordance with MIL-A-8625F. The cabinet shall be rigidly constructed to meet the requirement of 3.5.8 and shall not distort or bend under normal methods of shipping, handling, and installation. The cabinet shall be of sufficient size to accommodate all of the necessary components and wiring, and provide adequate clearances for field installation and maintenance. It shall have mounting means external to the cabinet cavity, and position for locking, and shall not have knockouts. Terminal blocks shall be located near the cable entrance to permit termination of all external power and control wires feeding into the cabinet. Internal or external mounting bolts shall not protrude through the cabinet. Door gaskets shall be continuous molded gaskets and shall be resistant to deterioration such as cracking, hardening, or softening under the environmental conditions specified herein.

3.4.2.1.1 Power and control circuitry.- Output power and control signals from the individual control cabinet to the identifier unit shall be supplied through six wires designated as:

- (a) Anode, No. 10 THWN (maximum) (Signal to anode of identifier unit flash tube)
- (b) Cathode, No. 10 THWN (maximum) (Signal to cathode of identifier unit flash tube)
- (c) Neutral, No. 10 THWN (maximum)
- (d) Trigger, No. 14 THWN (maximum) (Signal to ionize the identifier unit flash tube)
- (e) Interlock, No. 18 American Wire Gage (AWG) (Signal to interlock switch)
- (f) Interlock return, No. 18 AWG (Return signal from interlock switch)

3.4.2.2 Identifier unit.- The identifier unit housing shall be constructed of stainless steel or aluminum, or of a nonferrous material which is comparable in service life to a stainless steel or aluminum housing over the full range of environmental and operating parameters defined in this specification. The identifier unit shall permit continuous vertical adjustment of the light beam axis from horizontal to 25° above horizontal. The horizontal beam axis shall be perpendicular to the lamp cover glass or window. All components in the identifier

unit shall be accessible through a door or cover for maintenance purposes. Cable fittings shall provide both a waterproof and a strain relieved connection to the housing. The fittings shall not cause a permanent set on the cable insulation. If an FAA approved PAR-56 lamp holder is used, the requirements of this paragraph will be considered met.

3.4.2.2.1 Flash tube.— The flash tube shall have a rated life of at least 1,000 hours when operated on the high intensity step. The effective intensity shall not decrease more than 30 percent during the minimum rated life, and flash skipping (misfiring) shall be less than 1 percent with no skips occurring consecutively. All flash tubes enclosed in a PAR-56 bulb will not require a window (3.4.2.2.2) nor a reflector (3.4.2.2.3).

3.4.2.2.2 Window.— The housing shall have a glass window installed to permit the maximum amount of light transmission from the optical system lamp reflector. The glass shall be aviation white in accordance with SAE-AS25050 (Asg) and shall be Class A in accordance with MIL-C-7989B. It shall be entirely free of bubbles, mold marks, or other imperfections which might impair light transmission. The glass shall be 1/4 inch (6.35 mm) nominal thickness. The gasket surface of all glass shall be either ground or molded to a sufficiently true surface to ensure a tight joint. The window shall be attached to the housing by watertight gaskets and mounted in such a manner that it can be easily replaced from inside.

3.4.2.2.3 Reflector.— A metal reflector with reflective surface shall be used to provide the light output and beam spread specified in 3.4.2.2.7. The reflector shall have a minimum area of 38 in². The reflector material shall be brass or aluminum with a minimum finished thickness of 0.035 inches (0.88 mm) for brass and 0.060 inches (1.5 mm) for aluminum. Where aluminum is used, it shall be provided with a clean anodized finish in accordance with MIL-A-8625F.

3.4.2.2.4 Socket.— The lamp socket shall be a plug-in type porcelain socket able to withstand the operating temperature of the flasher lamp. Insulating materials used in the socket shall be nonporous and nonabsorbent. Screw terminals shall be provided on the socket for required wire terminations. The socket shall be attached to the lamp housing with two or more screws in a manner facilitating easy removal or replacement of the socket.

3.4.2.2.5 Mounting attachments.— Each identifier unit shall be assembled to a mounting base. The mounting base shall have an internal wireway for six wires to the lampholder. The holder/mounting base interface shall permit passage of the six wires mentioned in 3.4.2.1.1 regardless of the lampholder's vertical adjustment angle. The mounting base shall permit rigid mounting of the complete identifier unit by either capping the open top of a frangible coupling (FAA Drawing C-6046) or by capping the open top of a 2-inch (5.08 cm) electrical metallic tubing conduit. Three equally spaced (120°) 3/8-inch (0.95 cm) round-head stainless steel screws (with slightly cupped tips) shall be provided for this method of attachment.

3.4.2.2.6 Reserved

3.4.2.2.7 Photometric requirements.— The identifier units shall produce light intensities as shown in table II. The effective intensity measurements shall be made over a rectangular pattern no less than 10° vertically and 30° horizontally. Corners may be rounded on a 5° radius to determine compliance with the values in table II. After 250 hours of continuously flashing twice per second, the lamp shall produce an effective intensity of no less than 70 percent of initial candlepower, and consecutive misses shall be no more than 1 percent. Flash duration shall not

be less than 250 microseconds or more than 5,500 microseconds at 50 percent of the peak instantaneous candlepower. The optical system shall be as simple as possible and still meet all other pertinent requirements. The system may consist of reflectors, lenses, prisms, or such other elements necessary to obtain the required light output. All optical elements shall be designed to assure a long life and consistency of photometrics. The lamp and all optical parts shall be firmly held in place to withstand shock and vibration, but shall permit convenient lamp replacement when required. The optical system shall be designed to prevent misalignment during maintenance operations.

Table II. Light Intensities

Intensity Setting	Maximum Allowable Effective Intensity (Candelas)	Minimum Effective Intensity (Candelas)
High	20,000	8,000
Medium	2,000	800
Low	450	150

3.4.2.2.8 Rating.- Each identifier unit shall consume no more than 500 volt-amperes at 240 volts, when measured with thermal meters giving a steady needle deflection or with a watt-hour meter. The surge current occurring at each flash shall not exceed 9 amperes (rms) at 240 volts. The identifier assembly shall be capable of operating from 120/240 V ac source.

3.4.2.2.9 Relays.- When used, the flash tube trigger relay shall be plug-in type to fit a standard octal socket and shall be enclosed in a dust cover.

3.4.2.2.10 Test points and controls.- Test points shall be provided on all signals that are required to be monitored during checkout, alignment, calibration, or during preventive maintenance procedures. Test points shall not be located in compartments with voltage points of 500 volts or more, and all test points shall be located so as to preclude accidental shock to personnel engaged in normal operating or maintenance activities. The removal of components, modules, or circuit cards shall not be required to gain access to test points or adjustments. Test point controls and indicators mounted on printed wiring boards shall be accessible from the front of the circuit cage assembly without the use of extender boards.

3.4.3 Aiming device.- The aiming device shall be designed to fit over the cover glass of the lamp and be held firmly in place by a pressure plate with adjustable spring tension. The aiming device shall permit field aiming of the lamp axis perpendicular to the plane of the cover glass to any angle from 0° to +25° above the horizontal. The aiming device shall be capable of aiming an identifier unit mounted on a frangible coupling (FAA Drawing C-6046). The aiming angle shall be indicated on a scale calibrated in 1° intervals and shall be accurate within ±0.5° of the actual aiming angle with the device attached. The final aimed angle of the lamp with the device unattached shall be accurate within 1° of the actual angle. If a PAR-56 lamp holder is used the aiming device will be provided as GFE.

3.5 Environmental conditions.- The equipment shall be designed for continuous or intermittent operation outdoors under the following environmental conditions:

3.5.1 Temperature.- In ambient temperature between -55° Centigrade (C) (-67° Fahrenheit (F)) and +70°C (+158°F).

3.5.2 Altitude.- Sea level to 10,000 feet (3,048 meters) mean sea level (msl).

3.5.3 Humidity.- Up to 100 percent relative humidity from sea level to 10,000 feet (3,048 meters) mean sea level (msl) and +65°C ambient temperature.

3.5.4 Sand and dust.- Exposure to wind-blown sand and dust particles as may be encountered in arid regions.

3.5.5 Salt spray.- Exposure to salt-laden atmosphere with relative humidity of up to 95 percent.

3.5.6 Rain.- Exposure to wind-blown rain at a rate of 2 inches per hour.

3.5.7 Solar radiation (sunshine).- Exposure of exposed surfaces (including light windows) to sudden application of cold water when the lights reach stable operating temperatures.

3.5.8 Vibration.- The equipment shall be capable of withstanding vibrations in the frequency range of 10 to 2,000 hertz.

3.5.9 Temperature Shock. - The system external surfaces (including projection lenses) shall withstand a sudden application of cold water at a temperature of 0° to +5° C when the lights reach stable operating temperatures at maximum intensity.

3.6 Transient suppression.- The equipment shall be designed to withstand transient increases in the 120/240 V ac (rms) line voltage superimposed on the ac line voltage waveform and reaching a peak voltage of 500 V for as long as 50 milliseconds. In addition, the equipment shall use surge arrestors to withstand lightning line transients applied at the equipment input and output power terminals. The surge arrestors shall be certified to withstand the standards as specified in ANSI C61.1 Standard. The equipment shall restart automatically if an interruption or shutdown is experienced due to either type of transient. Equipment operational functions shall be unimpaired by the above transients when each type of transient is imposed a minimum of five times each to the input and output power terminals of the energized equipment. The return terminal of the lightning protector shall be connected to earth ground via a separate dedicated conductor no less than a No. 6 American Wire Gage (AWG). The transient protection for signal lines shall be in accordance with FAA-STD-019D Lightning and Surge Protection, Grounding, Bonding, and Shielding Requirements for Facilities and Electronic equipment.

3.7 Interference requirements.- Conducted interference levels on the power leads, control leads, signal leads, and interconnecting cables between parts, shall not exceed the limits for CE102, as defined in MIL-STD-461E (equipment class ID). Similarly, radiated narrowband and broadband interference levels shall not exceed the limits for RE102 of MIL-STD-461E over the frequency range from 14 kilohertz (kHz) to 400 megahertz (MHz) at a distance of 20 feet (6.1 meters).

3.8 Reliability

3.8.1 Reliability design criteria.- The following equipment shall be the listed reliability requirements:

<u>Equipment</u>	<u>Specified Mean Time Between Failures (MTBF)</u>
(a) Control Cabinet	2,500 hours
(b) Individual control cabinet	2,500 hours

3.8.2 Reserved

3.9 Maintainability

3.9.1 Maintainability design criteria.- The following equipment requirements shall be the listed maintainability requirements:

<u>Equipment</u>	<u>Mean Time to Repair (MTTR)</u>	<u>Maximum Repair Time</u>
(a) Control cabinet	0.5 hour	6 hours
(b) Individual control cabinet	0.5 hour	4 hours

3.9.2 Reserved

3.10 Component requirements

3.10.1 Reserved

3.10.2 Reserved

3.10.3 Reserved

3.10.4 Interlock switches.- Interlock switches shall be in accordance with FAA-G-2100g paragraph 3.3.5.1.6. Interlock switches shall be incorporated in the identifier unit, the individual control cabinet, and the control cabinet. When the units are opened, the interlock switches shall:

- (a) Disconnect all incoming power and control circuits, except the incoming power to the maintenance light and convenience outlet.
- (b) Discharge all flash tube capacitors (individual control cabinet only) through a relay to a maximum value of 50 volts within 30 seconds. The requirement shall apply even if components that normally draw current from the high voltage circuits are removed.

In addition, the design shall provide for permanently connected bleeder resistors in the individual control cabinet to discharge the flash tube capacitors to a maximum value of 50 volts within 1 minute in event of failure of the interlock switches. Means shall be provided to enable the interlock switches to be cheated when the units are opened.

3.11 Materials.- Materials shall be as specified herein. Materials and parts shall be in accordance with FAA-G-2100g paragraph 3.3.1. All components and parts shall

be suitable for operation under the environmental conditions specified in 3.5. The use of dissimilar metals in contact with one another shall be avoided wherever practicable. However, if their use cannot be avoided, they shall be used in accordance with MIL-STD-889B section 5.1. All equipment components in the identifier unit, as defined herein, and furnished under this specification shall be interchangeable without alterations in circuitry for power or control. The components of the entire assembly shall be directly interchangeable with any other identifier furnished under this specification.

3.11.1 Printed wiring boards (pwb).- All electronic components of the REIL system, except power devices, shall be mounted on printed wiring boards. Conformal coating of pwb's is required and shall conform to ANSI/IPC CC-830 (Electrical Insulating Compound for Printing Board Assemblies, Qualifications and Performance of).

3.11.2 Metals.- Metals shall withstand the mechanical stress involved and shall be inherently corrosion resistant, or suitably protected after fabrication, to prevent corrosion or oxidation under the service conditions.

3.11.2.1 Ductile iron.- Heat-treated ductile iron, if used, shall have the proper tensile and yield strength to meet the requirements set forth herein. Particular attention shall be paid to the proper Brinell hardness and elongation of the material. Protection plating as specified in 3.11.3.2 shall be used on all cast and machined ductile iron surfaces.

3.11.2.2 Stainless steel.- Type 18-8 stainless steel shall be used for all bolts, nuts, and washers not subject to high stress requirements. At the option of the contractor, stainless steel may be used for any purpose for which another material is not definitely specified elsewhere herein or elsewhere in the contract specifications, provided that all stainless steels are of the following types:

<u>American Iron Steel Institute (AISI)</u>		
<u>Type Numbers</u>		
301	305	316L
302	308	317
302B	309	321
303	310	322
304	314	322A
304L	316	347

3.11.2.3 Aluminum.- Aluminum shall be in accordance with American Society for Testing and Materials (ASTM) B241, B221 and B211. Aluminum alloy plate and sheet, aluminum alloy die castings, and aluminum alloy sand castings shall be in accordance with ASTM B 209, B26, B108, B85. Aluminum alloy castings, when used, shall be impregnated in accordance with MIL-STD-276A.

3.11.3 Protective coating.- Protective coatings used for prevention of corrosion shall be as specified herein.

3.11.3.1 Anodizing.- Aluminum parts on the exterior of the identifier unit that would be exposed to continuous moisture, salt-laden atmosphere, or mechanical damage, shall be teflon penetrated, hardcoat anodized, and shall meet the requirements of MIL-A-8625F paragraph 1.2, Type I or Type II, Class 1 or Class 2, as applicable.

3.11.3.2 Plating.- All iron and steel parts used shall be zinc or cadmium-plated in accordance with Federal Specification QQ-Z-325 or SAE-AMS-QQ-P-416.

3.11.3.3 Painting.- The individual components of the REIL system enumerated below shall be painted as follows: All exposed surfaces of the identifier unit shall be protected by not less than a primer coat, a body coat, and a final coat of paint. The final coat shall be aviation surface orange color with the paint meeting the requirements of Federal Specification QPL-TT-E-489. Color shade shall be aviation gloss orange No. 12197, Federal Standard FED-STD-595. The final painted surface shall be free of blotches, scratches, and runs.

3.11.4 Gaskets.- Gaskets used at separable joints for cushioning and sealing purpose shall be continuously molded neoprene and shall be capable of sustained operation at ambient temperatures of -55° C (-67° F) to +65° C (+149° F).

3.11.5 Adhesives.- Adhesives, when used, shall be in accordance with MIL-HDBK-454A, guideline 23.

3.11.6 Electrical insulating materials.- Insulators, insulation, and dielectric materials shall be in accordance with MIL-HDBK-454A, guideline 11.

3.12 Processes.- Processes shall be in accordance with FAA-G-2100g paragraph 3.3.1.

3.12.1 Brazing.- Brazing shall be in accordance with MIL-HDBK-454A, guideline 59, except that electrical connections shall not be brazed.

3.12.2 Cabling.- Wiring shall be in accordance with the requirements of FAA-G-2100g, paragraph 3.3.1.3.10. The wiring sizing must be in accordance with National Fire Protection Association (NFPA) 70 National Electrical Code Article 310. All cables shall be marked in accordance with NFPA 70 NEC article 310-11.

3.12.3 Cable breakout wires.- Each individual breakout wire lead that emerges from a cable shall be longer than necessary for its termination, with approximately 1 inch (25.4 mm) of slack wire neatly formed adjacent to its termination.

3.12.4 Soldering.- Soldering shall be in accordance with MIL-HDBK-454A, guideline 5.

3.12.5 Lugs connected to screw terminals.- When solder or solderless lugs are used to terminate wires, only one wire shall be connected to each lug. The lugs shall be clamped under screw terminals; not more than three lugs shall be clamped under one screw terminal. Individual wires shall be removable from the screw terminal by loosening or removing the screw.

3.12.6 Cable connector wiring.- No more than one wire shall be attached to each contact or each cable connector, except that two wires may be attached to a crimp-type contact. The two wires connected together shall not exceed the size of the connector pin.

3.12.7 Splices.- Wires and cables shall not be spliced.

3.13 Site spare parts.- One complete set of lowest replaceable units (LRU) shall be provided for the REIL control cabinet and the REIL individual control cabinet. No spare extender boards shall be provided. Each spare printed circuit board (pwb) assembly shall have all components installed and tested as a complete assembly.

All parts shall be packed separately from the control cabinet and individual control cabinet. The material used to wrap the site spares shall be static-free.

3.14 Parts rating.- All parts shall be of adequate rating for the application and shall not be operated in excess of the parts manufacturer's recommended ratings during operation of the equipment throughout the specified environmental range. Components within the control cabinet shall be de-rated as required by the interior temperature rise above the maximum outside ambient temperature at 10,000 feet (3,048 meters) altitude.

3.15 Assembly and marking.- All components shall be properly assembled and marked. Each electrical component or part thereof shall be identified by a reference designation marked adjacent to the physical location of the part in the equipment and readily visible to maintenance personnel. Such identification shall be identical to reference designations used in instruction books for equipment. Where possible, all wiring shall be grouped color coded, laced into cables, neatly clamped, and properly marked. Marking shall be in accordance with FAA-G-2100g paragraph 3.3.3.2 as applicable.

3.16 Nameplate.- Each cabinet and housing shall be furnished with a standard nameplate, in accordance with FAA Drawing C-21216, fastened to its outside surface with Type 430 or 18-8 stainless steel rivets or drive screws in accordance with Specification FAA-G-2100g, paragraph 3.3.3.1.

3.17 Workmanship.- Workmanship shall be in accordance with MIL-HDBK-454A, guideline 9.

3.18 Instruction books.- A camera-ready copy of system instruction book and camera-ready copies of instruction books for the entire REIL equipment shall be prepared in accordance with Specification FAA-D-2494b. In instances where the inclusion of all required material in a single instruction book would result in an instruction book of such bulk as to be unwieldy, the contractor may divide the book into separate volumes, except that such division shall be logical and shall not divide portions of a section into separate volumes.

3.19 Reserved

4. VERIFICATION

4.1 VRTM.- Appendix A contains the Verification of Requirements Traceability Matrix (VRTM) for the REIL. The VRTM cross-reference the requirements in section 3 to section 4 testing. Verification is accomplished by the following methods: 1) Analysis, 2) Demonstration, 3) Inspection, and 4) Testing. The definitions are:

a. Analysis. An element of verification that utilizes established technical or mathematical models or simulations, algorithms, charts, graphs, circuit diagrams, or other scientific principles and procedures to provide evidence that stated requirements were met.

b. Demonstration. An element of verification which generally denotes the actual operation, adjustment, or re-configuration of items to provide evidence that the designed functions were accomplished under specific scenarios. The items may be instrumented and quantitative limits of performance monitored.

c. Inspection. An element of verification and inspection consisting of investigation, without the use of special laboratory appliances or procedures, of items to determine conformance to those specified requirements which can be

determined by such investigations. Examination is generally nondestructive and typically includes the use of sight, hearing, smell, touch, and taste; simple physical manipulation; mechanical and electrical gauging and measurement; and other forms of investigation.

d. Test. An element of verification and inspection which generally denotes the determination, by technical means, of the properties or elements of items, including functional operation, and involves the application of established scientific principles and procedures.

4.2 Reserved

4.3 Reserved

4.4 Reserved

4.5 Test methods.- Testing of the equipment shall be performed in two categories as described below.

4.5.1 Design qualification test.- The first unit of production of each component is designated as the production model. Where the complement of a system and the prescribed manner of testing requires the initial production of a group of identical units, e.g., two identifier units, then all members of the group will be referred to hereinafter as the production model. The production model shall be subjected to the tests specified in 4.6 as required by table VIII. At the conclusion of each test specified in 4.6.1 through 4.6.12, the production model of the REIL system shall undergo at least two cycles of the operational test 4.6.13.1. Failure of the equipment to meet the performance requirements specified herein shall be cause for rejection.

4.5.2 Production unit tests.- Testing of the production unit shall start after acceptance of the production model. Tests on production units shall be as specified in 4.6 and as required by table VIII.

4.6 Tests

4.6.1 Visual inspection.- The equipment shall be visually inspected for workmanship, fabrication, finishing, painting, and adequacy of selected parts.

4.6.2 Humidity test.- The humidity test shall be in accordance with Method 507.4, of MIL-STD-810F, except that a total of three complete cycles (72 hours) will be required and the maximum temperature shall be +65° C (+149° F).

4.6.3 Altitude test.- The altitude test shall be in accordance with procedures I and II, Method 500.4, of MIL-STD-810F. The equipment shall be tested at atmospheric pressures corresponding to sea level and 10,000 feet (3,048 meters) altitude at both -55° C (-67° F) and +65° C (+149° F).

4.6.4 Temperature test.- The high temperature test shall be in accordance with Procedure II, Method 501.4, of MIL-STD-810F, except the temperature shall be +65° C (+149° F). The low temperature test shall be in accordance with Procedure II, Method 502.4, of MIL-STD-810F, except the temperature shall be -55° C (-67° F), with the 2-hour operational test to start 2 hours after temperature stabilization. Repeat procedure I three times.

4.6.5 Sand and dust test.- The sand and dust test shall be in accordance with Procedure I, Method 510.4, of MIL-STD-810F; rotate the equipment 120° twice. Air velocity shall be 2,500 ±500 feet (762 ± 152 meters) per minute.

4.6.6 Salt Fog test.- The salt fog test shall be in accordance with Procedure I, Method 509.4, of MIL-STD-810F, except that the relative humidity shall be up to 85 percent. The test shall be for not less than 168 hours. Salt buildup as a result of the test may be removed with tap water.

4.6.7 Rain test.- The rain test shall be in accordance with Procedure I, Method 506.4, of MIL-STD-810F.

4.6.8 Solar radiation (sunshine) test.- The solar radiation test shall be conducted in accordance with Procedure II, Method 505.4, of MIL-STD-810F. The equipment shall be operated for 1 hour during the third cycle when the test item has reached its peak temperature.

4.6.9 Vibration test.- The equipment shall be vibration tested to meet the requirements of 3.8.8.

4.6.9.1 Vibration planes.- The test assembly shall be vibrated in three planes or directions as follows:

- (a) In a direction perpendicular to the test table (vertically).
- (b) Horizontally, parallel to the light beam axis.
- (c) Horizontally, at right angles to the light beam axis.

4.6.9.2 Frequencies.- The test assembly shall be vibrated through a frequency range of 10 to 2,000 cycles per second (cps) in each plane until the accelerations shown in table IX are reached. Duration of each sweep shall be 10 minutes. A sweep shall be defined as the vibration of the test assembly through a frequency range as shown in table IX. Following the vibration test, the equipment shall be thoroughly examined for mechanical failure of any component, loosening of any part, cracked or broken seals, continuity of electrical circuits, and possible damage to the lamp filaments, supports, etc.

4.6.10 Transient suppression test.- The REIL system shall be connected as shown in figure 2, as applicable, and tested to verify compliance with the transient suppression requirements of 3.6.

4.6.11 Interference test.- The equipment shall be connected as shown in figure 5, and tested to verify conformance with the interference requirements of 3.10. Measurement of the electromagnetic emissions shall be in accordance with test method CEO3 of MIL-STD-461E. Measurement of the radiated emission shall be in accordance with test method REO2 of MIL-STD-461E.

4.6.12 Operational test.- The control cabinet and identifier unit shall be connected as shown in figure 2, and operated for a period of 1 hour. The input to the REIL current sensor circuitry shall be derived from an isolation transformer (in accordance with AC 150/5345-47) and its primary current shall be varied from 0 to 7 amperes to check for proper operation of the sensor. Operation of the identifier unit shall be attempted with the interlock switches in the open position to verify proper operation of the interlock switches. A test shall be made to check the intensity step function of the identifier unit. All operating requirements of the equipment shall be checked. Voltage and current shall be recorded for the

input power, input to the current sensor, and output of the control cabinet, for each intensity step.

Table III. Vibration Test Data

Acceleration in Gravities	Frequency Range, Hertz
0.020 inch double amplitude (displacement)	10-70
3	70-200
3	200-500
3	500-2,000

Table IV. Qualification and Production Tests

Test	Control Cabinet	Individual Control Cabinet	Identifier Unit	Aiming Device	Site Spare Parts
Visual Inspection (4.6.1)	X*	X*	X*	X*	X*
Humidity (4.6.2)	X	X	X		
Altitude (4.6.3)	X	X	X		
Temperature (4.6.4)	X	X	X		
Sand and Dust (4.6.5)	X	X	X	X	
Salt spray (4.6.6)	X	X	X	X	
Rain (4.6.7)	X	X	X	X	
Solar radiation (4.6.8)	X	X	X		
Vibration (4.6.9)		X	X		
Transient suppression (4.6.10)	X	X			
Interference (4.6.11)	X	X			

X = Design qualification test (production model).

* = Production unit test.

Table IV. Qualification and Production Tests - Continued

Test	Control Cabinet	Individual Control Cabinet	Identifier Unit	Aiming Device	Site Spare Parts
150-hour test (4.6.12.1)	X	X	X	X	
2-hour test (4.6.12.2)	*	*	*	*	
Photometric (4.6.13)			X*		
Thermal shock (4.6.14)			X		
Dielectric (4.6.15)	X*	X*	X*		
Maintain-ability demonstration (4.6.16)	X	X		X	

X = Design qualification test (production model).

* = Production unit test.

4.6.12.1 The 150-hour test.- The equipment shall be connected as shown in figures 2 and a 150-hour continuous operation test shall be performed on the production model. All intensities shall be checked using the remote control inputs to cycle the system as follows:

- (a) Low intensity, 5 minutes, \pm 1 minute
- (b) Off, 2 seconds, maximum
- (c) Medium intensity, 5 minutes, \pm 1 minute
- (d) Off, 2 seconds, maximum
- (e) High intensity, 5 minutes \pm 1 minute
- (f) Off, 60 seconds, \pm 10 seconds
- (g) Repeat cycle, starting with (a)

The local control switch shall be manually cycled through the low, medium, and high intensity step positions a minimum of 20 times at the completion of the 150-hour test. When an alarm occurs during the conduct of the test, the test shall be discontinued and the cause of the alarm investigated. The test shall proceed only after the alarm has been cleared. Flash tubes used in the 150-hour test shall not be a part of the FAA procurement and shall be replaced with new flash tubes prior to system delivery.

4.6.12.2 The 2-hour test.- The REIL system production units shall undergo a 2-hour continuous operational test using the remote control inputs as follows:

- (a) High intensity, 1 hour \pm 2 minutes
- (b) Cycle in accordance with 4.6.12.1 (a) through (g), 1 hour \pm 2 minutes

The local control switch shall be manually cycled through the low, medium, and high intensity positions a minimum of 20 times at the completion of the 2-hour test.

4.6.13 Photometric test.- Tests shall be conducted on the identifier unit to prove conformance with all photometric requirements. Determination of effective intensity shall be in accordance with FAA-E-1100.

4.6.14 Thermal shock test.- The production model shall be installed as in normal use and operated at maximum intensity until the temperatures have stabilized. At least 3 gallons of water at a temperature of 0 to +5° C (32° to +41° F) shall be sprayed on the top surface. There shall be no cracking of glass or metal.

4.6.15 Dielectric test.- The production model shall be subjected to 60 hertz dielectric tests using twice circuit voltage plus 1,000 volts for a period of 1 minute. Any evidence of current leakage in excess of one milliamperere shall be cause for rejection. After completion of the dielectric test, a 1,000 V dc insulation tester shall be used to check the same points. The resistance to ground, as observed with the insulation tester, shall not be less than 30 megaohms. Components not designed for this high voltage, such as small capacitors, rectifiers, etc., may be disconnected for this test. Production units shall be checked with the insulation tester.

4.6.16 Maintainability demonstration tests.- Maintainability demonstration tests shall be performed in accordance with MIL-HDBK-470 to verify all quantitative maintenance values required by the specification.

4.6.17 Site spare parts test.- Spare printed circuit boards shall be tested as part of a unit and shall be subjected to the tests specified in table VIII, as applicable.

5. Packaging

5.1 Packaging.- Packaging requirements shall be as specified in the contract or order (see paragraph 6.2 of MIL-STD-961D/1).

6. NOTES.- The contents of the subparagraphs below are only for the information of the Contracting Officer. They are not contract requirements, and are not binding on either the Government or the Contractor except to the extent that they may be specified elsewhere in the contract as such. Any reliance placed by the Contractor on the information is wholly at the Contractor's own risk.

6.1 Deliverable items.- The following items are called out in the Contractor documents as deliverable items under this specification:

- (a) Control cabinet
- (b) Identifier assemblies
- (c) Site spare parts
- (d) Instruction book

6.2 Cross-reference with NAS-SS-1000.- Appendix B contains traceability with NAS-SS-1000 Requirements.

APPENDIX A. Verification of Requirements Traceability Matrix (VRTM)

REIL REQUIREMENT / VERIFICATION CROSS-REFERENCE MATRIX									
METHOD OF VERIFICATION					CLASSES OF VERIFICATION				
N/A - NOT APPLICABLE 1 - ANALYSIS 2 - DEMONSTRATION 3 - INSPECTION 4 - TEST					A - DESIGN VERIFICATION B - (RESERVED-DETAIL SPECIFICATION) C - (RESERVED-DETAIL SPECIFICATION)				
SECTION 3 REQUIREMENT	VERIFICATION METHOD					VERIFICATION CLASS			SECTION 4 VERIFICATION
	NA	1	2	3	4	A	B	C	
3.1				X		X			
3.2	X								
3.3					X				4.6.13
3.4			X			X			4.6.12.1 & .2
3.4.1				X		X			
3.4.1.1					X	X			7.2.4
3.4.1.2					X	X			4.6.12
3.4.1.3					X	X			4.6.12
3.4.1.3.1					X	X			4.6.12
3.4.1.4				X					
3.4.1.5					X	X			4.6.12.1
3.4.1.6				X					
3.4.1.7				X					
3.4.1.8			X						
3.4.1.9			X						
3.4.1.10				X					
3.4.1.11					X	X			4.6.10
3.4.1.12				X					
3.4.2				X					
3.4.2.1					X				
3.4.2.1.1				X					
3.4.2.2				X					
3.4.2.2.1					X				
3.4.2.2.2				X					
3.4.2.2.3				X					
3.4.2.2.4					X				
3.4.2.2.5				X					
3.4.2.2.6					X	X			
3.4.2.2.7					X				4.6.13
3.4.2.2.8				X					
3.4.2.2.9				X					
3.4.2.2.10				X					
3.4.4		X							
3.5									
3.5.1					X	X			4.6.4
3.5.2					X	X			4.6.3
3.5.3					X	X			4.6.2
3.5.4					X	X			4.6.5
3.5.5					X	X			4.6.6
3.5.6					X	X			4.6.7
3.5.7					X	X			4.6.8
3.5.8					X	X			4.6.9
3.5.9					X	X			4.6.14
3.6					X	X			4.6.10
3.7					X	X			4.6.11
3.8		X							
3.8.1		X							
3.8.2	X								
3.8.2.1	X								
3.8.2.2		X							
3.8.2.3		X							
3.8.2.3.1		X							
3.8.2.3.2		X							

REIL REQUIREMENT / VERIFICATION CROSS-REFERENCE MATRIX									
METHOD OF VERIFICATION					CLASSES OF VERIFICATION				
N/A - NOT APPLICABLE 1 - ANALYSIS 2 - DEMONSTRATION 3 - INSPECTION 4 - TEST					A - DESIGN VERIFICATION B - (RESERVED-DETAIL SPECIFICATION) C - (RESERVED-DETAIL SPECIFICATION)				
SECTION 3 REQUIREMENT	VERIFICATION METHOD					VERIFICATION CLASS			SECTION 4 VERIFICATION
	NA	1	2	3	4	A	B	C	
3.8.2.3.3		X							
3.9	X								
3.9.1					X	X			4.6.16
3.9.2	X								
3.9.2.1	X								
3.9.2.2	X								
3.9.2.3		X							
3.9.2.3.1		X				X			
3.9.2.3.2		X				X			
3.10	X								
3.10.1	X								
3.10.2	X								
3.10.3	X								
3.10.4					X	X			4.6.12
3.11					X	X			4.6.12
3.11.1				X					
3.11.2				X					
3.11.2.1				X					
3.11.2.2				X					
3.11.2.3				X					
3.11.3				X					
3.11.3.1				X					
3.11.3.2				X					
3.11.3.3				X					
3.11.4					X				4.5.4
3.11.5				X					
3.11.6				X					
3.12	X								
3.12.1				X					
3.12.2				X					
3.12.3				X					
3.12.4				X					
3.12.5				X					
3.12.6				X					
3.12.7				X					
3.13				X					
3.14				X					
3.15				X					
3.16				X					
3.17				X					
3.18				X					
3.19				X					

APPENDIX B. NAS-SS-1000 Requirements Trace

REIL REQUIREMENT / NAS-SS-1000 Requirements Trace			
NAS-SS-1000 Paragraph	Requirement Heading	FAA-E-2159 Paragraph	Comments
3.2.1.4.7	Runway-End Identifier Lights (REIL)	3.3	
3.2.1.4.7.1	Functional Characteristics	N/A	
3.2.1.4.7.1.1	Service	3.3	
3.2.1.4.7.1.2	Operational Control	3.3	
3.2.1.4.7.1.3	Radio Control		Requirement is in RRCS
3.2.1.4.7.1.4	Automatic Shutdown		Requirement is in RRCS
3.2.1.4.7.1.5	Maintenance Monitoring		RMS Requirement
3.2.1.4.7.1.6	Maintenance and Status Data		RMS Requirement
3.2.1.4.7.2	Performance Characteristics	N/A	
3.2.1.4.7.2.1	Duration		Requirement is A/G Receiver
3.2.1.4.7.2.2	Intensity	3.4.1.2	See TI for more detail
3.2.1.4.7.2.3	Effective Range		
3.2.1.4.7.2.4	Link Control Unit		RMS Requirement
3.2.1.4.7.2.5	Maintenance Monitoring Performance		RMS Requirement
3.2.1.4.7.3	Functional/Physical Interface		